

Work Order ID **98017**

98017

Page 1

Tuesday, March 05, 2013 4:07:42 PM

Item ID: D3208-9

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Doubler

Stop ***NS2***

Start Date: 3/1/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/8/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference: REWORK PER ECN 12-545

Approvals: Process Plan: *CMF*

Date: *13-3-5* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3208

C

170

0.00

170

Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK D3208-9 X-1 B#7784

REWORK PER NEW DRAWING REV C

180

QC5- Inspect part completeness to step on W/O

0.00

180

QC

Memo

0.00

Quality Control

190

Identify as per dwg & Stock Location: *5T202*

0.00

190

Packaging

Memo

0.00

Packaging

①

FF
23-01-14

AS
14/1/23

1

IX

DAS
28
9-89

14-01-27

Work Order ID 98017***98017***

Page 2

Tuesday, March 05, 2013 4:07:42 PM

Item ID: D3208-9

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Doubler

Stop ***NS2***Start Date: 3/1/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/8/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference: REWORK PER ECN 12-545

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

200

QC21- Final Inspection - Work Order Release

0.00

200

QC

Memo

0.00

Quality Control

MLJ 14-01-27

MLJ 14-01-27

Picklist Print

Tuesday, March 05, 2013 4:07:41 PM

Page 1

Work Order ID: 98017

Parent Item: D3208-9

Parent Item Name: Doubler

Start Date: 3/1/2013

Required Date: 3/8/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A04.06.09New issueKJ/RF
IPP Rev:B Now on Waterjet 07-08-29 JLM Verified By:EC IPP REV C:PER REV B 12-03-
23 JLM VERIFIED BY:EC IPP REV:D 12.04.20 as per dwg rev.C DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3208-9 Doubler		Manufactured	No				Each	13.0000		1			

Location

Loc Qty

Loc Code

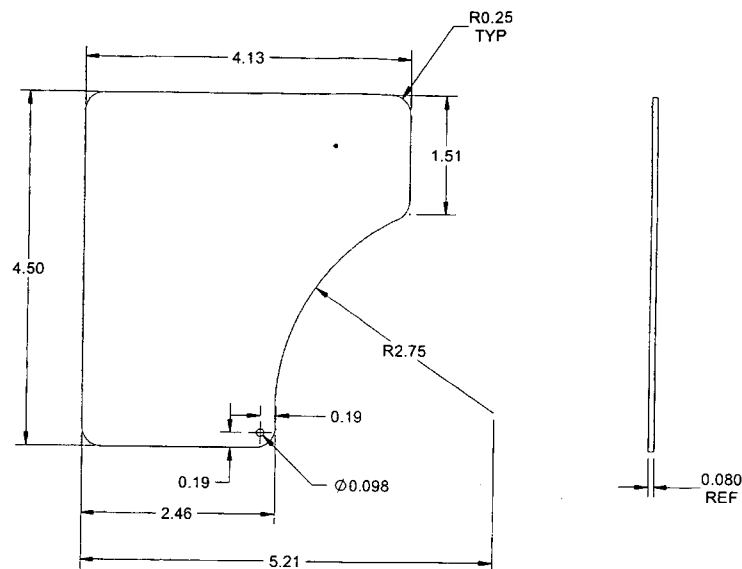
ST203

13

88584

13

1X 77896
WLF
14-1-27



D3208-9 DOUBLER

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.080 THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037 OR ASTM B209
REF DART SPEC M2024T3S.080
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.12 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3208	SHEET 8 OF 9
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DOUBLER	NTS
DATE	12.04.12	<small>COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

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2012-04-18
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